Printing date 08.04.2004 Reviewed on 29.03.2004

1 Identification of substance:

- · Product details:
- · Trade name: Kool-ALL 244
- · Application of the substance / the preparation Coolant/ Cutting solution

· Manufacturer/Supplier:

DoALL Europa B.V. Tel.: +31(0)78-6526060
Debijestraat 14 Fax: +31(0)78-6184085

NL-3316 GE Dordrecht

· Information department: DoALL Europa B.V. Tel.: +31(0)78-6526060

· Emergency information: as above

2 Composition/Data on components:

- · Chemical characterization
- · Description: Preparation from mineral oil, emulgators and anticorrosifs.

| · Dangerous components: | | |
|------------------------------------|--------------------------|------|
| alcohol ethoxylates (generic name) | ■ Xn; R 22-36 2.5 | -10% |
| alcohol ethoxilates (generic name) | Xi; R 38 2.5 | -10% |
| alcohol ethoxylates (generic name) | Xi; R 38 2.5 | -10% |

· Additional information

For the wording of the listed risk phrases refer to section 16.

For ingrediants without any information about the EG-number we will use a generic name according to RL 1999/45/EG amendment VI.

3 Hazards identification

- · Hazard description: not applicable
- · Information pertaining to particular dangers for man and environment

The product does not have to be labelled due to the calculation procedure of the "General Classification guideline for preparations of the EU" in the latest valid version.

· Classification system

The classification was made according to the latest editions of the EC-lists, and expanded upon from company and literature data.

4 First aid measures

- · General information No special measures required.
- · After inhalation Supply fresh air; consult doctor in case of complaints.
- · After skin contact Rinse with warm water.
- · After eye contact Rinse opened eye for several minutes under running water.
- · After swallowing If symptoms persist consult doctor.

5 Fire fighting measures

· Suitable extinguishing agents

In case of fire, use sand, carbon dioxide or powdered extinguishing agent. Never use water.

- · For safety reasons unsuitable extinguishing agents Water with full jet.
- · Special hazards caused by the material, its products of combustion or resulting gases: Sulphur dioxide (SO2)

Carbon monoxide (CO)

· Protective equipment: Mount respiratory protective device.

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· Additional information

Collect contaminated fire fighting water separately. It must not enter the sewage system.

6 Accidental release measures

- · Person-related safety precautions: Prevent skin and eye contact
- · Measures for environmental protection: Do not allow to enter sewers/ surface or ground water.
- · Measures for cleaning/collecting:

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

7 Handling and storage

- · Handling
- · Information for safe handling: Prevent skin and eye contact
- · Information about protection against explosions and fires: No special measures required.
- Storage
- · Requirements to be met by storerooms and receptacles: Observe all storage regulations
- · Information about storage in one common storage facility: Not required.
- · Further information about storage conditions:

Storage temperature: 5-40 °C

Protecting from frost and direct sun light.

Original containers to be kept dry and firmly closed.

Under these conditions the product is at least 6 month storable without quality loss.

8 Exposure controls and personal protection

- · Additional information about design of technical systems: No further data; see item 7.
- · Components with limit values that require monitoring at the workplace:
- · Additional information: The lists that were valid during the creation were used as basis.
- · Personal protective equipment
- · General protective and hygienic measures

Avoid close or long term contact with the skin.

Do not inhale gases / fumes / aerosols.

- · Breathing equipment: Not necessary if room is well-ventilated.
- · Protection of hands: Protective gloves.
- · Material of gloves Nitrile rubber, NBR
- · Penetration time of glove material

Nitrile: thrick 0,4 mm, break trough time > 240 min.

The exact break trough time has to be found out by the manufacturer of the protective gloves and has to be observed.

The exact break trough time has to be found out by the manufacturer of the protective gloves and has to be observed.

- · Eye protection: Safety glasses
- · Body protection: Protective clothing

9 Physical and chemical properties:

· General Information

Form: Fluid

Colour: Yellow-brown
Odour: Characteristic

Change in condition

Melting point/Melting range: undetermined

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| | | (Contd. of page 2) |
|------------------------------------|---|--------------------|
| Boiling point/Boiling range: | undetermined | |
| · Flash point: | Not applicable | |
| · Self igniting: | Product is not selfigniting. | |
| · Danger of explosion: | Product does not present an explosion hazard. | |
| · Density at 20°C: | 0.95 g/cm3 (DIN 51 757) | |
| · Solubility in / Miscibility with | | |
| Water: | Fully miscible | |
| · pH-value (100 g/l) at 20°C: | 9.2 (DIN 51 369) | |

10 Stability and reactivity

- · Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.
- · Materials to be avoided: Strong oxidizers
- · Dangerous reactions No dangerous reactions known
- · Dangerous products of decomposition:

Carbon monoxide Sulphur oxides (SOx)

11 Toxicological information

- · Acute toxicity:
- · Primary irritant effect:
- · on the skin: Prolonged and/or repeated skin contact may defat skin and possibly cause dermatitis
- · on the eye: Low, reversible irritation.
- · Sensitization: No sensitizing effects known.
- · Additional toxicological information:

When used and handled according to specifications, the product does not have any harmful effects according to our experience and the information provided to us.

12 Ecological information:

· General notes:

Water hazard class 1 (German Regulation 17.05.1999) (Self-assessment): slightly hazardous for water. Do not allow product to reach ground water, water course or sewage system.

13 Disposal considerations

- · Product:
- · Recommendation

Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

- · Waste disposal key: 120109
- · Uncleaned packagings:
- · Recommendation: Disposal must be made according to official regulations.
- · Recommended cleansing agent: Water, if necessary with cleansing agents.

14 Transport information

- · Land transport ADR/RID (cross-border)
- · ADR/RID class:

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- · Maritime transport IMDG:
- · IMDG Class:
- · Air transport ICAO-TI and IATA-DGR:
- · ICAO/IATA Class: -
- · Transport/Additional information: Not dangerous according to the above specifications.

15 Regulations

· Markings according to EU guidelines:

The product is not subject to identification regulations under EC Directives and the Ordinance on Hazardous Materials (GefStoffV).

Observe the general safety regulations when handling chemicals

· Special labelling of certain preparations:

Safety data sheet available for professional user on request.

- · National regulations
- · Water hazard class:

Water hazard class 1 (German Regulation) (Self-assessment): slightly hazardous for water.

 $\cdot \textit{Other regulations, limitations and prohibitive regulations}$

Observe regulations relating to TRGS 611 - free of amines

Observe national regulations relating to lubricants

16 Other information:

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- · Relevant R-phrases
- 22 Harmful if swallowed.
- 36 Irritating to eyes.
- 38 Irritating to skin.
- · * Data compared to the previous version altered.

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