



# FOR ALL YOUR SAWING NEEDS!

## Welcome to DoALL

It started with the metal cutting band saw, invented by our founder Mr. Leighton A. Wilkie in 1933. He was the first to produce all three vital elements for band sawing: sawing machines, band saw blades and cutting fluids.

DoALL invented the Bi-Metal band saw blade and released many improvements over the years. Today we are still the trendsetter in band saw blade technology. We have production facilities in the USA; Canada as well as in Europe.

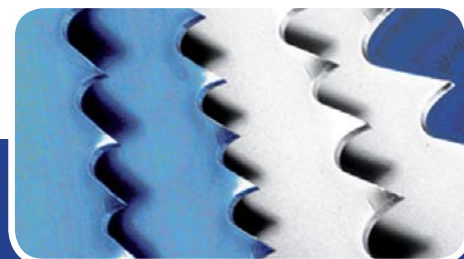
## ISO 9001:2008 quality certification

DoALL is committed to provide you, our customer, with the best products and services available. This ambition resulted in the ISO 9001:2008 certification of our quality system.



## At your service!

The European Distribution Center is located strategically in Dordrecht, The Netherlands. Our sawing products are distributed throughout Europe including the Russian Federation and the Middle East. Our factory trained local distributors operate their own welding centers to provide fast and local welding service and offer technical assistance.



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YOUR DISTRIBUTOR:



# FOR ALL YOUR SAWING NEEDS!



CARBIDE TIPPED

# CIRCULAR SAW BLADES



Circular Blades - Throw away blade



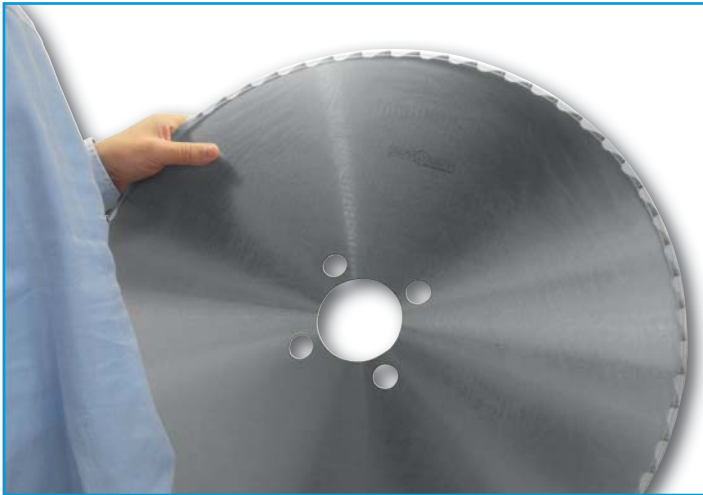
These circular saw blades are equipped with CERMET teeth for fast cutting and extreme long service life. The blades are designed to work with small kerf resulting in lower energy consumption and low material loss.

This circular saw blade never needs re-sharpening or repairing. After its long life this circular saw blade is disposed as scrap. CERMET teeth offer almost double blade life compared to standard teeth and can be used for all metals including aluminum and stainless steel.

Diameter mm	Kerf mm	Body mm	Bore mm	Teeth
250	2.0	1.70 1.75	32	54
				60
				72
				80
				100
285	2.0	1.70 1.75	32 40	60
				72
				80
				100
				120
315	2.3	2.00	32	54
				60
				72
				80
				100
360	2.6	2.25 2.30	40 50	60
				72
				80
				100
				120
420 425	2.7	2.25 2.30	40 50	60
				72
				80
				100
				120
460	2.7	2.25 2.30	40 50	50
				60
				72
				80
				100
580	3.2	2.50	80	60
				80
				100
				120
				150
630	3.2	2.50	80	60
				80
				100

- BENEFITS**
- No expensive re-grinding operation
  - Reduced energy loss
  - Fast cutting
  - Low material loss

CERMET  
TEETH



Diameter mm	Teeth	10	20	30	40	50	60	70	80	90	100	110	120	130	140	150	160
250	54																
	60																
	72																
	80																
	100	□	○														
285	60																
	72																
	80																
	100																
	120	□	○														
315	54																
	60																
	72																
	80																
	100	□	○														
360	60																
	72																
	80																
	100																
	120	□	○														
420 425	60																
	72																
	80																
	100																
	120	□	○														
460	50																
	60																
	72																
	80																
	100																
580	60																
	80																
	100																
	120																
	150																

DoALL Circular Sawing Machines:

- High production
- High accuracy

- Superb finish
- Complete
- Easy to use

Contact us for  
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